

Date: Tuesday, 1/10/2006 2:41:53 PM  
 User: Linda Lacelle

## Process Sheet

|                                  |                                       |  |                       |                                   |              |                 |
|----------------------------------|---------------------------------------|--|-----------------------|-----------------------------------|--------------|-----------------|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services |  | <b>Drawing Name</b>   | : DART13 MAN SHOULDER HARNESS KIT |              |                 |
| <b>Job Number</b>                | : 25424                               |  |                       |                                   |              |                 |
| <b>Estimate Number</b>           | : 11863                               |  |                       |                                   |              |                 |
| <b>P.O. Number</b>               | : N/A                                 |  |                       | <b>Part Number</b>                | : D412702011 |                 |
| <b>This Issue</b>                | : 1/10/2006                           |  | <b>S.O. No.</b>       | : N/A                             |              |                 |
| <b>Prsht Rev.</b>                | : NC                                  |  |                       | <b>Drawing Number</b>             | : N/A        |                 |
| <b>First Issue</b>               | : N/A                                 |  | <b>Project Number</b> | : N/A                             |              |                 |
| <b>Previous Run</b>              | : 25424                               |  |                       | <b>Drawing Revision</b>           | : A          |                 |
| <b>Written By</b>                | : See comment below                   |  |                       | <b>Material</b>                   | : N/A        |                 |
| <b>Checked &amp; Approved By</b> | : See comment below                   |  |                       | <b>Due Date</b>                   | : 1/11/2006  |                 |
| <b>Comment</b>                   | : Est. A03.10.17 New issue KJ/RF      |  |                       | <b>Qty:</b>                       | 1            | <b>Um:</b> Each |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :   |
|---------|-----------------------|---|
| 1.0     | DC                    | DOCUMENT CONTROL<br><br>  |
|         |                       | <b>Comment:</b> DOCUMENT CONTROL<br>Photocopy bluefile & type labels per PPPD412-702-011 CHG001<br>D4 06/01/11 (1)                                      |
| 2.0     | PACKAGING 1           | PACKAGING RESOURCE #1<br><br>   |
|         |                       | <b>Comment:</b> PACKAGING RESOURCE #1<br>Pick Packing Kit   |
| 3.0     | D3195041              | Bracket Assembly<br><br>  |
|         |                       | <b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)<br>Bracket Assembly<br>Qty Part Number Description Batch<br>2 D3195-041 Bracket B24127 |
| 4.0     | D3195043              | Bracket Assembly<br><br>  |
|         |                       | <b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)<br>Bracket Assembly<br>Qty Part Number Description Batch<br>2 D3195-043 Bracket 24128  |
| 5.0     | D31961                | Bar<br><br>   |
|         |                       | <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)<br>Bar<br>Qty Part Number Description Batch<br>1 D3196-1 Bar B24129                    |

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|---------|-----------------------|---|
| 6.0     | D31963                | Bar<br>   |
|         |                       | <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)<br>Bar<br>Qty Part Number Description Batch<br>1 D3196-3 Bar <u>B 24130</u>                                |
| 7.0     | D31964                | Bar<br>   |
|         |                       | <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)<br>Qty Part Number Description Batch<br>Bar<br>1 D3196-4 Bar <u>B 20668</u>                                |
| 8.0     | D3197041              | Bar Assembly<br>  |
|         |                       | <b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)<br>Bar Assembly<br>Qty Part Number Description Batch<br>2 D3197-041 Bar <u>B 24132</u>                     |
| 9.0     | D31981                | Fitting<br>   |
|         |                       | <b>Comment:</b> Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)<br>Fitting<br>Qty Part Number Description Batch<br>4 D3198-1 Fitting <u>B 24632</u>                        |
| 10.0    | D3215041              | Harness Assembly<br>  |
|         |                       | <b>Comment:</b> Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)<br>Harness Assembly<br>Qty Part Number Description Batch<br>18 D3215-041 Harness Assembly <u>B 23929</u> |

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Part Number: D412702011

Job Number:



| Seq. #: | Machine Or Operation:   | Description :    |
|---------|---|------------------|
| 11.0    | D3215043  | Harness Assembly |
|         |   |                  |
|         | Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)<br>Harness Assembly<br>Qty Part Number Description Batch<br>4 D3215-043 Harness Assembly <u>B 23930</u> |                  |
| 12.0    | AN45A   | Bolt             |
|         |   |                  |
|         | Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)<br>Bolt<br>Qty Part Number Description Batch<br>4 AN4-5A Bolt <u>M18499</u>                             |                  |
| 13.0    | AN413A  | Bolt             |
|         |   |                  |
|         | Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)<br>Bolt<br>Qty Part Number Description Batch<br>4 AN4-13A Bolt <u>M17997</u>                            |                  |
| 14.0    | AN420A  | Bolt             |
|         |   |                  |
|         | Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>Bolt<br>Qty Part Number Description Batch<br>8 AN4-20A Bolt <u>M12082</u>                            |                  |
| 15.0    | AN960JD416  | Washer           |
|         |   |                  |
|         | Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)<br>Washer<br>Qty Part Number Description Batch<br>20 AN960JD416 Washer <u>M18136</u>                  |                  |
| 16.0    | MS21042L4   | Nut              |
|         |   |                  |
|         | Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)<br>Nut<br>Qty Part Number Description Batch<br>12 MS21042L4 Nut (or -4) <u>M17997</u>                 |                  |

